

**UNIVERSITY COLLEGE TATI (UC TATI)****FINAL EXAMINATION QUESTION BOOKLET**

COURSE CODE	: BCE 2114
COURSE	: TRANSPORT PROCESSES
SEMESTER/SESSION	: 1 / 2024-25
DURATION	: 3 HOURS

Instructions:

1. This booklet contains 4 questions. Answer **ALL** questions.
2. All answers should be written in the answer booklet.
3. Write legibly and draw sketches wherever required.
4. If in doubt, raise your hands and ask the invigilator.
5. You are allowed to bring 1 A4-sized page(1 sided only) of lecture notes.

DO NOT OPEN THIS BOOKLET UNTIL YOU ARE TOLD TO DO SO

THIS BOOKLET CONTAINS 7 PRINTED PAGES INCLUDING COVER PAGE

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QUESTION 1

- a) Suppose you have a 60 g egg at a refrigerator temperature of 5°C , and you want to cook it by raising its temperature to 70°C . Compute the amount of heat required to raise the temperature of the egg to 70°C . Refer to Appendix 2 for the value of the heat capacity. (5 marks)
- b) Water at 25°C flows through a pipe with varying diameters. The pipe narrows from a diameter of 0.15 m to 0.05 m over a length of 10 m. The inlet velocity of the water at the wider section is 2 m/s. Assuming steady, incompressible flow, determine the Reynolds number at both the wider section and the narrow section of the pipe. Use the properties of water at 25°C with a density of 997 kg/m^3 and a dynamic viscosity of $8.9 \times 10^{-4}\text{ Pa}\cdot\text{s}$. (20 marks)

QUESTION 2

- a) A sealed container holds a mixture of three gases: oxygen, nitrogen, and carbon dioxide. The mole fraction of oxygen in the mixture is 0.25, the mole fraction of nitrogen is 0.5, and the mole fraction of carbon dioxide is 0.25. If the total pressure inside the container is 3 atm, calculate the partial pressures of each gas (O_2 , N_2 & CO_2) in the mixture. (8 marks)
- b) Suppose you have a heat exchanger where: (10 marks)
- Hot fluid: Mass flow rate ($\dot{m}_H$) is 1 kg/s and specific heat (C_p) is $4.18\text{ kJ/kg}\cdot\text{K}$.
 - Cold fluid: Mass flow rate ($\dot{m}_C$) is 2 kg/s and specific heat (C_p) is $3.98\text{ kJ/kg}\cdot\text{K}$.
 - The inlet temperature of the hot fluid: $T_{Hi}=150^{\circ}\text{C}$
 - The outlet temperature of the hot fluid: $T_{Ho}=100^{\circ}\text{C}$
 - The inlet temperature of the cold fluid: $T_{Ci}=30^{\circ}\text{C}$
- Calculate the effectiveness of the heat exchanger.
- c) In a closed chamber with an oxygen gradient, the concentration at one end is 0.2 mol/m^3 and 0.05 mol/m^3 at the other end, 1 m apart. The diffusion coefficient for oxygen in air is $2.1 \times 10^{-5}\text{ m}^2/\text{s}$. Calculate the flux of oxygen. (10 marks)

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QUESTION 3

- a) A mixture of He and N₂ gas is contained in a pipe at 298 K and 1 atm total pressure (15 marks)
that is constant throughout. At one end of the pipe at point 1, the partial pressure p_{A1} of He is 0.60 atm and at the other end, it is 0.2 m (20 cm) $p_{A2} = 0.20$ atm. Evaluate the flux of He at a steady state if the D_{AB} of the He–N₂ mixture is $0.687 \times 10^{-4} \text{ m}^2/\text{s}$ ($0.687 \text{ cm}^2/\text{s}$). Given $R = 8.314 \text{ J/mol} \cdot \text{K}$
- b) Calculate the enthalpy change when 1 kg of water is heated from 21.1°C to 60°C (7 marks)
at a pressure of 1 atm. Refer to Appendix 3.

QUESTION 4

- a) A parallel flow heat exchanger is used to cool oil using water. Determine the (10 marks)
effectiveness of the heat exchanger. The following data is given:
- Hot oil
- Inlet temperature: $T_{Hi}=120^\circ\text{C}$
 - Outlet temperature: $T_{Ho}=80^\circ\text{C}$
 - Mass flow rate ($\dot{m}_H$) is 0.5 kg/s
 - Specific heat (C_p) is 4.18 kJ/kg·K
- Cold water
- Inlet temperature: $T_{Ci}=20^\circ\text{C}$
 - Outlet temperature: $T_{Co}=60^\circ\text{C}$
 - Mass flow rate ($\dot{m}_C$) is 1 kg/s
 - Specific heat (C_p) is 4.18 kJ/kg·K
- b) A wall consists of two layers: a 0.1 m thick layer of brick (thermal conductivity (15 marks)
 $k_1=0.7 \text{ W/mK}$ and a 0.05 m thick layer of insulation (thermal conductivity
 $k_2=0.04 \text{ W/mK}$. The wall has a cross-sectional area of 5 m². If the temperature on
one side of the brick is 100°C and on the other side of the insulation is 20°C;
calculate the rate of heat transfer.

-----End of question-----

Appendix 1

FORMULA

$$Q = mC\Delta T$$

$$x_A = \frac{p_A}{P} = \frac{p_A}{p_A + p_B + p_C + \dots}$$

$$A_1 V_1 = A_2 V_2$$

$$Re = \frac{\rho V D}{\mu}$$

$$C_H = \dot{m}_H \times c_p$$

$$C_C = \dot{m}_C \times c_p$$

$$\varepsilon = \frac{C_{\min}(T_{Hi} - T_{Ho})}{C_{\max}(T_{Hi} - T_{Ci})}$$

$$J = -D \frac{dc}{dx}$$

$$J = D \frac{C_1 - C_2}{l}$$

$$\frac{n}{V} = \frac{P}{RT} = c(\text{conc of gas})$$

$$U_i = \frac{1}{R_{\text{total}}}$$

$$R_{\text{conv}} = \frac{1}{hA}$$

$$R_{\text{cond}} = \frac{\Delta x}{kA}$$

$$R_{\text{total}} = R_{\text{conv,inside}} + R_{\text{cond}} + R_{\text{conv,outside}}$$

$$q = \frac{\Delta T}{R_{\text{total}}}$$

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Appendix 2

Table A.4-1. *Heat Capacities of Foods (Average c_p 273–373 K or 0–100°C)*

<i>Material</i>	<i>H₂O (wt %)</i>	<i>c_p (kJ/kg · K)</i>
Apples	75–85	3.73–4.02
Apple sauce		4.02*
Asparagus		
Fresh	93	3.94†
Frozen	93	2.01‡
Bacon, lean	51	3.43
Banana purée		3.66§
Beef, lean	72	3.43
Bread, white	44–45	2.72–2.85
Butter	15	2.30¶
Cantaloupe	92.7	3.94†
Carrot	88.2	3.81–3.94
Cheese, Swiss	55	2.68†
Corn, sweet		
Fresh		3.32†
Frozen		1.77‡
Cream, 45–60% fat	57–73	3.06–3.27
Cucumber	97	4.10
Eggs		
Fresh		3.18†
Frozen		1.68‡

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Appendix 3Table A.2-9a. *Properties of Saturated Steam and Water (Steam Table), SI Units*

Temperature (°C)	Vapor Pressure (kPa)	Specific Volume (m ³ /kg)		Enthalpy (kJ/kg)		Entropy (kJ/kg · K)	
		Liquid	Sat'd Vapor	Liquid	Sat'd Vapor	Liquid	Sat'd Vapor
0.01	0.6110	0.0010002	206.14	0.00	2501.4	0.00	9.1555
10	1.2260	0.0010003	106.31	42.02	2519.20	0.1511	8.8998
15	1.7051	0.0010009	77.881	62.98	2528.40	0.2245	8.7804
20	2.3371	0.0010018	57.761	83.92	2537.50	0.2965	8.6661
25	3.169	0.0010030	43.341	104.84	2546.50	0.3673	8.5568
30	4.246	0.0010044	32.882	125.75	2555.60	0.4368	8.4521
35	5.6236	0.0010060	25.208	146.64	2564.60	0.5052	8.3518
40	7.384	0.0010079	19.517	167.54	2573.50	0.5724	8.2557
45	9.593	0.0010099	15.253	188.44	2582.50	0.6386	8.1634
50	12.349	0.0010121	12.028	209.34	2591.30	0.7038	8.0749
55	15.759	0.0010145	9.5649	230.24	2600.10	0.7680	7.9899
60	19.940	0.0010171	7.6677	251.15	2608.80	0.8312	7.9082
65	25.03	0.0010199	6.1938	272.08	2617.50	0.8935	7.8296
70	31.19	0.0010228	5.0397	293.02	2626.10	0.9550	7.7540
75	38.58	0.0010258	4.1291	313.97	2634.61	0.1015	7.6812
80	47.39	0.0010290	3.4053	334.95	2643.01	0.0754	7.6110
85	57.83	0.0010324	2.8259	355.95	2651.31	0.1344	7.5434

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Appendix 4

Unit Conversion Table

Name, Symbol, Dimensions			Conversion Formula
Length	L	L	$1 \text{ m} = 3.281 \text{ ft} = 1.094 \text{ yd} = 39.37 \text{ in} = \text{km}/1000 = 10^6 \mu\text{m}$ $1 \text{ ft} = 0.3048 \text{ m} = 12 \text{ in} = \text{mile}/5280 = \text{km}/3281$ $1 \text{ mm} = \text{m}/1000 = \text{in}/25.4 = 39.37 \text{ mil} = 1000 \mu\text{m} = 10^3 \text{ Å}$
Speed	V	L/T	$1 \text{ m/s} = 3.600 \text{ km/hr} = 3.281 \text{ ft/s} = 2.237 \text{ mph} = 1.944 \text{ knots}$ $1 \text{ ft/s} = 0.3048 \text{ m/s} = 0.6818 \text{ mph} = 1.097 \text{ km/hr} = 0.5925 \text{ knots}$
Mass	m	M	$1 \text{ kg} = 2.205 \text{ lbm} = 1000 \text{ g} = \text{slug}/14.59 = (\text{metric ton or tonne or Mg})/1000$ $1 \text{ lbm} = \text{lb}_f \cdot \text{s}^2 / (32.17 \text{ ft}) = \text{kg}/2.205 = \text{slug}/32.17 = 453.6 \text{ g}$ $= 16 \text{ oz} = 7000 \text{ grains} = \text{short ton}/2000 = \text{metric ton (tonne)}/2205$
Density	ρ	M/L^3	$1000 \text{ kg/m}^3 = 62.43 \text{ lbm/ft}^3 = 1.940 \text{ slug/ft}^3 = 8.345 \text{ lbm/gal (US)}$
Force	F	ML/T^2	$1 \text{ lbf} = 4.448 \text{ N} = 32.17 \text{ lbm} \cdot \text{ft/s}^2$ $1 \text{ N} = \text{kg} \cdot \text{m/s}^2 = 0.2248 \text{ lbf} = 10^5 \text{ dyne}$
Pressure	P	M/LT^2	$1 \text{ Pa} = \text{N/m}^2 = \text{kg/m} \cdot \text{s}^2 = 10^{-5} \text{ bar} = 1.450 \times 10^{-4} \text{ lbf/in}^2 = \text{inch H}_2\text{O}/2.9$ $= 0.007501 \text{ torr} = 10.00 \text{ dyne/cm}^2$ $1 \text{ atm} = 101.3 \text{ kPa} = 2116 \text{ psf} = 1.013 \text{ bar} = 14.70 \text{ lbf/in}^2 = 33.90 \text{ ft of water}$ $= 29.92 \text{ in of mercury} = 10.33 \text{ m of water} = 760 \text{ mm of mercury} = 760 \text{ torr}$ $1 \text{ psi} = \text{atm}/14.70 = 6.895 \text{ kPa} = 2.768 \text{ in H}_2\text{O} = 51.71 \text{ torr}$
Volume	V	L^3	$1 \text{ m}^3 = 35.31 \text{ ft}^3 = 1000 \text{ L} = 264.2 \text{ U.S. gal}$ $1 \text{ ft}^3 = 0.02832 \text{ m}^3 = 28.32 \text{ L} = 7.481 \text{ U.S. gal} = \text{acre-ft}/43,560$ $1 \text{ U.S. gal} = 231 \text{ in}^3 = \text{barrel (petroleum)}/42 = 4 \text{ U.S. quarts} = 8 \text{ U.S. pints}$ $= 3.785 \text{ L} = 0.003785 \text{ m}^3$
Volume Flow Rate (Discharge)	Q	L^3/T	$1 \text{ m}^3/\text{s} = 35.31 \text{ ft}^3/\text{s} = 2119 \text{ cfm} = 264.2 \text{ gal (US)}/\text{s} = 15850 \text{ gal (US)}/\text{min}$ $1 \text{ cfs} = 1 \text{ ft}^3/\text{s} = 28.32 \text{ L}/\text{s} = 7.481 \text{ gal (US)}/\text{s} = 448.8 \text{ gal (US)}/\text{min}$
Mass Flow Rate	$\dot{m}$	M/T	$1 \text{ kg/s} = 2.205 \text{ lbm/s} = 0.06852 \text{ slug/s}$
Energy and Work	E, W	ML^2/T^2	$1 \text{ J} = \text{kg} \cdot \text{m}^2/\text{s}^2 = \text{N} \cdot \text{m} = \text{W} \cdot \text{s} = \text{volt} \cdot \text{coulomb} = 0.7376 \text{ ft} \cdot \text{lbf}$ $= 9.478 \times 10^{-4} \text{ Btu} = 0.2388 \text{ cal} = 10^7 \text{ erg} = \text{kWh}/3.600 \times 10^6$
Power	$P, \dot{E}, \dot{W}$	ML^2/T^3	$1 \text{ W} = \text{J/s} = \text{N} \cdot \text{m/s} = \text{kg} \cdot \text{m}^2/\text{s}^3 = 1.341 \times 10^{-3} \text{ hp}$ $= 0.7376 \text{ ft} \cdot \text{lbf/s} = 1.0 \text{ volt-ampere} = 0.2388 \text{ cal/s} = 9.478 \times 10^{-4} \text{ Btu/s}$ $1 \text{ hp} = 0.7457 \text{ kW} = 550 \text{ ft} \cdot \text{lbf/s} = 33,000 \text{ ft} \cdot \text{lbf/min} = 2544 \text{ Btu/h}$

Transport process